

ALUMINUM TRIM COIL

S P E C I F I C A T I O N S



Physical Characteristics and Manufacturing Data

	Smooth Acrylic	PVC	DuraPro™
Coating:	Premium 2 coat acrylic smooth finish	Premium striated finish	Textured Satin Finish
Gloss:	10-14 @ 60°, ASTM D 523-80	22-27 @ 60°, ASTM D 523-80	20-40 @ 60°, ASTM D 523-80
Flexibility:	No removal of finish with 600 Scotch Tape on a 2T bend. NCCA 11-19	No removal of finish with 600 Scotch Tape on a 2T bend. NCCA 11-19	No removal of finish with 600 Scotch Tape on a 2T bend. NCCA 11-19
Pencil Hardness:	HB-H Eagle Turquoise, NCCA 11-12	2B, Eagle Turquoise, NCCA 11-12	HB-H Eagle Turquoise, NCCA 11-12
Adhesion:	Excellent, ASTM D 3359-83	Excellent, ASTM D 3359-83	Excellent, ASTM D 3359-83
Impact:	No visual cracking or finish release when subjected to impact in inch pounds equal to one and one half times the metal thickness. NCCA 11-6	No visual cracking or finish release when subjected to impact in inch pounds equal to one and one half times the metal thickness. NCCA 11-6	No visual cracking or finish release when subjected to impact in inch pounds equal to one and one half times the metal thickness. NCCA 11-6
Humidity Resistance:	No loss of gloss, cracking or peeling after 1,000 hours @ 100% relative humidity. ASTM D 2247-86A	No loss of gloss, cracking or peeling after 1,000 hours @ 100% relative humidity. ASTM D 2247-86A	No loss of gloss, cracking or peeling after 1,000 hours @ 100% relative humidity. ASTM D 2247-86A
Salt Spray Resistance:	No under-cutting of film from edges in excess of 1/16" or face blistering after 1,000 hours at 5% neutral salt spray. ASTM B 117-85	No under-cutting of film from edges in excess of 1/16" or face blistering after 1,000 hours at 5% neutral salt spray. ASTM B 117-85	No under-cutting of film from edges in excess of 1/16" or face blistering after 1,000 hours at 5% neutral salt spray. ASTM B 117-85
Exterior Exposure:	a. Fade: Max. #5 after 10 years at 45° south Florida exposure after removal of external deposits. ASTM D 2244-85 b. Chalk: Max. #8 rating on all colors with the exception of white within 10 years at 45° south Florida. ASTM D 659-86	a. Fade: Max. #5 after 10 years at 45° south Florida exposure after removal of external deposits. ASTM D 2244-85 b. Chalk: Max. #8 rating on all colors with the exception of white within 10 years at 45° south Florida. ASTM D 659-86	a. Fade: Max. #5 after 10 years at 45° south Florida exposure after removal of external deposits. ASTM D 2244-85 b. Chalk: Max. #8 rating on all colors with the exception of white within 10 years at 45° south Florida. ASTM D 659-86
Dry Film Thickness:	.75-.90 mils	3.3-3.7 mils	.70-.80 mils
Solvent Resistance:	100+MEK rubs	MEK rubs none	100+MEK rubs
	Meets the performance requirements of AAMA 1402-86	Meets the performance requirements of AAMA 1402-86	Meets the performance requirements of AAMA 1402-86

NAPCO VINYL COLORS	Heather 36628334-P 36627265-A	Sedona Red 36628360-P ** 36627391-A **	Evening Gray 36629379-A	Cocoa Bean 36627299-A	Window Brown/ Window White 36627275-A	Evergreen 36629377-A	Wicker 36635435-P 36645856-A
Aspen 36628366-P ** 36629374-A **	Herringbone Mist 36636751-P 36645863-A	Slate 36644810-P 36644840-A	Forest 36629377-A	Cranberry 36629223-A	Window White 36641501-P	Linen 36629388-P 36628388-A	CERTAINTEED
Blue Ridge 36628364-P ** 36629369-A **	Ivory 36628332-P 36627263-A	Stone Clay 36635441-P 36635304-A	Grecian Green 36628337-P * 36627262-A	Imperial Brown 36629226-A	Window White/ Window White 36627274-A	Musket Brown 36629373-P 36627260-A	Autumn Yellow 36628302-P 36629301-A
Cactus 36628330-P 36627267-A	Khaki 36628447-P 36629407-A	White 36628321-P 36627243-A 36627264-D	Harbour 36628341-P *	Pearl Gray 36629227-A	MASTIC / AHE	Pebblestone Clay 36629386-P 36628386-A	Barn Red 36648154-P * 36629201-A
Cape Blue 36628333-P 36643707-A	Linen 36628313-P 36627113-A	Wicker 36635435-P 36645856-A	Wine 36628342-P *	Royal Brown 36628326-P 36627259-A	Almond 36628332-P 36627263-A	Sandtone 36629389-P 36628389-A	Buckskin 36629232-P 36628204-A
Cream 36628336-P 36627266-A	Mocha 36628185-P 36629170-A	SOLID-VARIEGATED MATCH	INDUSTRY COLORS	Sandalwood 36627269-A	Black/ Musket Brown 36627278-A	Terra Bronze 36628390-A	Colonial White 36648150-P 36627243-A
Dune 36628367-P ** 36629375-A **	Musket Brown 36629373-P 36627260-A	<u>Shaded Cedar</u> 36629368-A	Antique Ivory 36629224-A	Terratone 36627251-A	Bronze 36628391-A	Victorian Grey 36629387-P 36628387-A	Cypress 36647112-P 36629222-A
Flagstone 36628365-P ** 36629370-A **	Olive 36628511-P 36629511-A	<u>Shaded Gray</u> 36644840-A	Black/ Musket Brown 36627278-A	Tuxedo Gray 36629228-A	Cameo 36635434-P 36635404-A	White 36648150-P 36627243-A	Desert Tan 36641502-P 36641532-A
Graystone 36628331-P 36627246-A	Prairie 36628363-P ** 36629368-A **	BOLD COLORS	Black/ Window White 36627271-A	Window Almond 36642602-P	Classic Cream 36628336-P 36627266-A	Desert Sand 36629385-P 36628385-A	
		Brandy 36629378-A	Bronze/ Window White 36627277-A	Window Almond/ Window White 36627276-A			
			Carey Tan 36629225-A	Window Brown 36628811-P			

* = Accent Color - upcharge applies ** = Premium Color - upcharge applies
Color Name with underscore is a solid match for variegated item.



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Flagstone 36628284-P 36627295-A	<u>Glacier Blend</u> 36645853-A	Blue 36635431-P 36635401-A	HEARTLAND	Heathered Moss 36647112-P 36629222-A	White 36648150-P 36627243-A	Sterling 36628331-P 36629286-A	Stone Mtn. Clay 36635441-P 36635304-A
Granite Gray 36628115-P * 36629202-A	<u>Meadow Blend</u> 36627297-A	Briarwood 36629363-P ** 36629368-A **	Almond 36628332-P 36627263-A	Iron Gray 36629228-A	Wicker 36635435-P 36645856-A	Victorian Gray 36627305-A	Willow 36628366-P ** 36629374-A **
Heritage Cream 36628200-P 36629787-A	<u>Timber Blend</u> 36635304-A	Clay 36635441-P 36635304-A	Antique White 36644801-P 36644831-A	Khaki Brown 36629386-P 36628386-A	ROYAL	Vintage Cream 36628200-P 36629787-A	SOLID- VARIEGATED MATCH
Herringbone 36636751-P 36645863-A	<u>Weathered Blend</u> 36627298-A	Cobblestone 36628367-P ** 36629375-A **	Birchwood 36648152-P 36648132-A	Light Mist 36628331-P 36627246-A	Beige 36628357-P 36629193-A	White 36648150-P 36627243-A	<u>Adirondack Oak</u> 36629218-A
Ivy Green 36647102-P * 36629203-A	CRANE/VIPCO	Cream 36628336-P 36627266-A	Camel 36627279-A	Monteray Taupe 36635441-P 36635304-A	Blue Gray 36628778-P 36629738-A	Wicker 36635435-P 36645856-A	<u>Appl. Chestnut</u> 36627275-A
Light Maple 36648160-P 36648140-A	Bone 36636751-P 36645863-A	Clay 36644807-P 36635304-A	Clay 36644807-P 36635304-A	Navajoe Beige 36641532-A	Charcoal Gray 36627306-A	VARIFORM	<u>Berk. Sycamore</u> 36629370-A **
Natural Clay 36635441-P 36635304-A	Cabin Brown 36629306-P * 36628309-A	Flint 36644810-P 36644840-A	Cream 36628200-P 36629787-A	Parkside Pine 36629201-A	Chesapeake Green 36627282-A	Autumn Beige 36628334-P 36627265-A	<u>Cabin Cedar</u> 36629368-A
Oxford Blue 36647105-P 36645854-A	Clay 36642607-P 36642637-A	Gray 36628331-P 36627246-A	Gray 36628331-P 36644833-A	Sail Cloth 36647109-P 36645851-A	Clay 36644807-P 36635304-A	Canyon 36628363-P ** 36629368-A **	<u>Catskill Maple</u> 36627249-A
Pacific Blue 36647106-P * 36629205-A	Country Beige 36642602-P * 36642632-A	Hampton Red 36628360-P ** 36627391-A **	Linen 36628196-P 36629165-A	Sandstone Beige 36642602-P 36627276-A	Country Green 36627285-A	Classic Cream 36628336-P 36627266-A	<u>Cottage Gray</u> 36644840-A
Pale Ivory 36647109-P 36645851-A	Cypress 36642281-P 36629272-A	Mist 36636751-P 36645863-A	Mist 36628190-P 36629789-A	Soft Green 36628511-P 36629511-A	Cypress 36647112-P 36629222-A	Cypress 36628367-P ** 36629375-A **	<u>Cumb Ironwood</u> 36629370-A **
Sable Brown 36647111-P * 36629206-A	Driftwood 36642604-P 36642634-A	Musket Brown 36629373-P 36627260-A	Pewter 36644810-P 36644840-A	Timber Bark 36647111-P 36629206-A	Driftwood 36636751-P 36645863-A	Delray Sand 36628449-P 36629412-A	<u>Mesabi Cherry</u> 36635222-A
Sandpiper 36627290-A	Evergreen 36629307-P * 36628312-A	Pearl 36635434-P 36635404-A	Sage 36647112-P 36629222-A	Trad. Red 36648154-P 36629201-A	Flagstone 36628286-P 36627280-A	Dover White 36648150-P 36627243-A 36627264-D	<u>Sierra Mesquite</u> 36629214-A
Sandstone Beige 36648152-P 36648132-A	Greystone 36642603-P 36642633-A	Pewter 36628365-P ** 36629370-A **	Sand 36629385-P 36628385-A	Woodland Cream 36628200-P 36644834-A	Gray 36628194-P 36629192-A	Georgian Gray 36628331-P 36627246-A	VTYEC
Savannah Wicker 36635435-P 36645856-A	Harbor Blue 36642611-P 36642641-A	Royal Brown 36628326-P 36627259-A	Sandalwood 36644806-P 36644836-A	Woodstk Brown 36628363-P ** 36629368-A **	Hampton Blue 36627283-A	Granite 36628365-P ** 36629370-A **	Arctic White 36628321-P 36627243-A
Silver Ash 36648151-P 36648131-A	Ivory 36642605-P 36642635-A	Sagebrook 36628366-P ** 36629374-A **	Sienna 36628188-P 36629791-A	KP/ABTCO	Harvard Slate 36628281-P 36627281-A	Graphite Gray 36644810-P 36644840-A	Autumn Ash 36648151-P 36648131-A
Summer Wheat 36628114-P 36629207-A	Lighthouse Red 36629303-P * 36628311-A	Tan 36635435-P 36645856-A	White 36628321-P 36627243-A	Almond 36628178-P 36629175-A	Heather 36628283-P 36627286-A	Irish Thistle 36628330-P 36627267-A	Clipper Gray 36628331-P 36629286-A
Warm Sand 36647108-P 36645858-A	Mocha 36628185-P 36629170-A	Wedgewood 36628364-P ** 36629369-A **	JAMES HARDIE (Best Available Match)	Blue Mist 36641504-P 36641534-A	Heritage Blue 36627287-A	Island Pearl 36635434-P 36635404-A	Country Almond 36630098-P 36640932-A
Woodland Mist 36628119-P 36629208-A	Pearl 36642601-P 36642631-A	White 36648150-P 36627243-A	Alpine Frost 36629388-P 36628388-A	Classic Linen 36644801-P 36644831-A	Highland Cedar 36627301-A	Muskat Brown 36629373-P 36627260-A	Desert 36629230-P 36628202-A
Suede 36627289-A	Regatta 36629308-P 36628310-A	SOLID- VARIEGATED MATCH	Arctic White 36647103-P 36648142-A	Clay 36644807-P 36635304-A	Linen 36628313-P 36627113-A	Natural Almond 36628332-P 36627263-A	Estate Gray 36640903-P 36640933-A
Snow 36647103-P 36648142-A	Rye 36642615-P 36629220-A	<u>Cherry</u> 36635222-A	Autumn Tan 36635435-P 36645856-A	Heritage Gray 36628777-P 36629737-A	Mountain Blue 36628285-P 36627303-A	River Bend 36628364-P ** 36629369-A **	Irish Linen 36641509-P 36641539-A
Sterling Gray 36647107-P 36645852-A	Saddle 36629389-P 36628389-A	<u>Chestnut</u> 36627275-A	Boothbay Blue 36628366-P ** 36629374-A **	Khaki 36628180-P 36629290-A	<u>Natural Cedar</u> 36627284-A	Sandy Tan 36635435-P 36645856-A	Sage 36628330-P 36627267-A
SUMMER WHEAT 36628114-P 36629207-A	White 36628321-P 36627243-A	<u>Ironwood</u> 36629370-A **	Chestnut Brown 36627284-A	Prairie Wheat 36628200-P 36629787-A	Pebble Clay 36628151-P 36629151-A	Savannah Blue 36635431-P 36635401-A	Sierra 36640905-P 36629221-A
Wicker 36635435-P 36645856-A	GEORGIA- PACIFIC	<u>Maple</u> 36627249-A	Cobble Stone 36628185-P 36629170-A	Sandstone 36628199-P 36629211-A	Rustic Red 36627288-A	Sedona Red 36628360-P ** 36627391-A **	Storm 36629229-P 36628201-A
Woodland Mist 36628119-P 36629208-A	<u>Oak</u> 36629218-A	<u>Mesquite</u> 36629214-A	Country Lane Red 36629378-A	Slate 36628179-P 36629176-A	Sage 36628455-P 36627455-A	Silver Mist 36636751-P 36645863-A	Terra Clay 36635441-P 36635304-A
SOLD- VARIEGATED MATCH	Almond 36628332-P 36627263-A	<u>Shaded Cedar</u> 36629368-A	Evening Blue 36647106-P 36629205-A	Tan 36628191-P 36627269-A	Sand 36629385-P 36628385-A	Spanish Olive 36628511-P 36629511-A	
<u>Arbor Blend</u> 36627292-A	Beige 36628334-P 36627265-A	<u>Shaded Gray</u> 36644840-A	Harris Cream 36627290-A		Soft Maple 36648160-P 36648140-A		
<u>Arctic Blend</u> 36627293-A		<u>Sycamore</u> 36629370-A **					
<u>Canyon Blend</u> 36627294-A							
<u>Frontier Blend</u> 36627296-A							

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