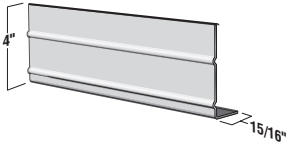
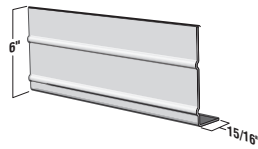


ALUMINUM FASCIA

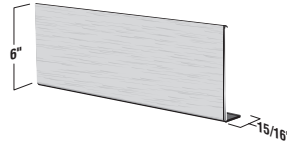
SPECIFICATIONS



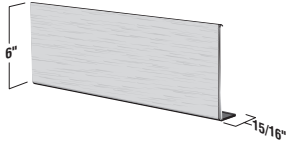
4" SMOOTH RIBBED



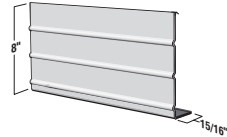
6" SMOOTH RIBBED



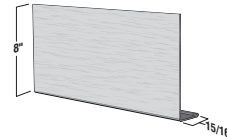
6" WOODGRAIN



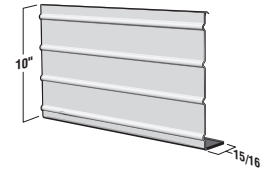
6" PVC COATED



8" SMOOTH RIBBED



8" PVC COATED



10" SMOOTH RIBBED

Physical Characteristics and Manufacturing Data:

Coating	Two-coat Waterbase Acrylic	Premium PVC Coated Finish
Gloss:	10-14 @ 60°, ASTM D 523-80	22-27 @ 60°, ASTM D 523-80
Flexibility:	No removal of finish with 600 Scotch Tape on a 2T bend. NCCA 11-19	No removal of finish with 600 Scotch Tape on a 1T bend. NCCA 11-19
Pencil Hardness:	HB-H, Eagle Turquoise. NCCA 11-12	2B, Eagle Turquoise. NCCA 11-12
Adhesion:	Excellent, ASTM D 3359-83	Excellent, ASTM D 3359-83
Impact:	No visual cracking or finish release when subjected to impact in inch pounds equal to one and one-half times the metal thickness. NCCA 11-6	No visual cracking or finish release when subjected to impact in inch pounds equal to one and one-half times the metal thickness. NCCA 11-6
Humidity Resistance:	No loss of gloss, cracking or peeling after 3,000 hours @ 100% relative humidity. ASTM D 2247-86A	No loss of gloss, cracking or peeling after 3,000 hours @ 100% relative humidity. ASTM D 2247-86A
Salt Spray Resistance:	No under-cutting of film from edges in excess of 1/16" or face blistering after 3,000 hours @ 5% neutral salt spray. ASTM B 117-85	No under-cutting of film from edges in excess of 1/16" or face blistering after 1,000 hours @ 5% neutral salt spray. ASTM B 117-85
Exterior Exposure:	a. Fade: Max. #5 after 10 years at 45° south Florida exposure after removal of external deposits. ASTM D 2244-85 b. Chalk: Max. #8 rating on all colors with the exception of White within 10 years at 45° south Florida exposure. ASTM D 659-86	a. Fade: Max. #5 after 10 years at 45° south Florida exposure after removal of external deposits. ASTM D 2244-85 b. Chalk: Max. #8 rating on all colors with the exception of White within 10 years at 45° south Florida exposure. ASTM D 659-86
Dry Film Thickness:	.90 - 1.00 mils	3.3 - 3.7 mil
Solvent Resistance:	100+MEK rubs Meets the performance requirements of AAMA 1402-86	MEK rubs - none Meets the performance requirements of AAMA 1402-86

Packaging: 4" Smooth Ribbed packaged 25 pieces, 12'0" long, 300 linear feet. Approximately 39 lbs./carton
 6" Smooth Ribbed packaged 25 pieces, 12'0" long, 300 linear feet. Approximately 54 lbs./carton
 6" Woodgrain Embossed packaged 25 pieces, 12'0" long, 300 linear feet. Approximately 54 lbs./carton
 6" PVC Coated Striated Finish packaged 25 pieces, 12'0" long, 300 linear feet. Approximately 54 lbs./carton
 8" Smooth Ribbed packaged 25 pieces, 12'0" long, 300 linear feet. Approximately 69 lbs./carton
 8" PVC Coated Striated Finish packaged 25 pieces, 12'0" long, 300 linear feet. Approximately 69 lbs./carton
 10" Smooth Ribbed packaged 25 pieces, 12'0" long, 300 linear feet. Approximately 84 lbs./carton

Materials: Ultimate Tensile Strength: 27 KSI (Average)
 Yield Tensile Strength: 26 KSI (Average)
 Elongation: 2% minimum
 Thickness: .024" nominal



VINYL & METAL EXTERIOR PRODUCTS

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